

PATENT ABSTRACTS OF JAPAN

(11)Publication number : 2001-130832

(43)Date of publication of application : 15.05.2001

(51)Int.Cl.

B65H 54/02
B65H 55/04
D01D 7/00

(21)Application number : 11-309214

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(22)Date of filing : 29.10.1999

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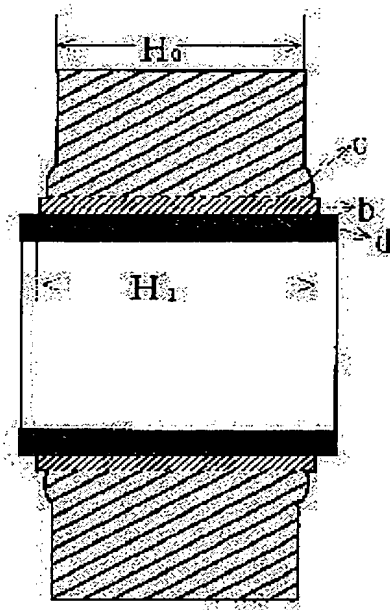
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(54) METHOD FOR WINDING ELASTIC YARN

(57)Abstract:

PROBLEM TO BE SOLVED: To provide a method for winding elastic yarn, allowing winding in good shape and preventing troubles such as end breakage from a surface layer to an innermost layer during unwinding work for aftertreatment even at a high speed.

SOLUTION: When an elastic yarn after spun is wound into a cheese shape, an average twill angle A1 in a certain time T1 after starting winding is set within $0.7A0 \leq A1 \leq 0.95A0$, $0.02T0 \leq T1 \leq 0.10T0$ and the yarn is then wound at a set twill angle A0 until a full wind time T0 is reached.



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[Date of request for examination]

[Date of sending the examiner's decision of rejection]

[Kind of final disposal of application other than the examiner's decision of rejection or application]